

ENQUIRY INFORMATION

Please add the required information below to drawings and enquiries. This will allow us to process your quotation as quickly as possible. The detail on the left hand side is the detail we require. The right hand side explains why we require this information.

1. ALLOY

- o 6060
 - o 6063
 - o 6463
 - o 6061
 - o 6082
- { Affects press allocation
Affects level of tolerances we can hold/offer
May affect die size, cost & M.O.Q
Affects productivity/scrap
Can limit surface quality offered

2. TEMPER

- o T4
 - o T5
 - o T6
 - o T66
- { Affects handling /packing
Affects ability to produce

3. SURFACE QUALITY

- o commercial
 - o paint quality
 - o protective anodising
 - o decorative anodising
- { Affects die design/layout & cost
Affects ability to produce
May highlight surface conditions i.e. welds/blends/heatmarks
Affect productivity/scrap
May require more cost packing

N.B. MILL FINISH IS NOT THE SAME AS COMMERCIAL QUALITY

4. SURFACE FINISH (AS USED IN END PRODUCT)

- o mill finish(unfinished/untreated)
 - o paint
 - o anodised
- { Affects design of fits
Affects surface quality & production cost
can affect packing cost

5. LENGTH

- o length required purchased
 - o length required finished
- { May affect ability to produce due to billet length
Affects packing
Affects scrap rate

6. PACKING REQUIREMENTS

- o packing requirement { Affects pricing
Affects loading and unloading way

7. TOLERANCE STANDARDS

- o Tolerance standard { Affects scrap rate/productivity/cost

8. QUANTITY

- o Batch quantity { Affects scrap rate
- o Annual quantity { Affects press allocation
Affect delivery time

STANDARD PACKING, LOADING AND UNLOADING

There are two kinds of standard packing for your options

1) Packing by bundles

Normally for powder coating and anodized surface, each layer or each pcs is separated by paper or pearl cotton, for mill finish normally no interleave needed.

Several pcs are packed in bundle.

If this way, the loading and unloading by manpower


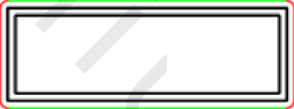


2) Packing by wooden box

Normally for powder coating and anodized surface, each layer or each pcs is separated by paper or pearl cotton, for mill finish normally no interleave needed. Several pcs are packed in wooden box. If this way, the loading and unloading by forklift and iron trolley.



If you need any other special packing, pls give us your packing instruction. Thanks

| Commercial Quality | Paint Quality | Decorative Quality |
|---|---|---|
| Product has no visible surfaces and the finish quality is unimportant | Better surface finish than commercial, suitable to ppc | Better surface finish still. Anodising will enhance material whereas ppc will cover |
| Product has no visible surfaces | Pack to protect important surfaces Visible Surface Non Visible Surface | No metal to metal contact Visible Surface Non Visible Surface |
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